

Course Code	HSM_ME601			
Category	Humanities and Social Sciences including Management course			
Course Title	Industrial Engineering-I			
S/chemean d/ Credits	L	T	P	Credits
	2	1	0	3
Prere-/*quisites	-			

Semester-6(Six)

**/\*\*/\*Objectives:**

/\*-/To impart knowledge in the area of method study and time study, principles and techniques to improve productivity in manufacturing and Service sectors. To explain the general principles that governs the interaction of humans and their working environment for improving worker performance and safety.

M.No:	Topic	No.ofHrs
Module1.	Introduction to industrial engineering and its various techniques, definitions and explanation of productivity with significance in industries, productivity measurements, factors affecting productivity, basic work content and excess work content, industrial applications to calculate total and partial productivities.	08
Module2.	Introduction to work study and its basic procedures, definitions and concept of work study with examples, human factors in the application of work study, factors for selecting the work study, ergonomics, scope and objectives of ergonomics, application of human factors in engineering workplace design, etc.	08
Module3.	Introduction to method study and the selection of jobs, record, examine and develop, objectives and basic procedure of method study, recording techniques (process charts and diagrams), outline PC, flow process charts, two hand process charts, MAC, simo chart, flow diagram, string diagram, cycle graph, chronocycle graph, travel chart, principles of motion economy.	12
Module4.	Work measurement and its applications, time study, work sampling, rating and their methods, breaking the jobs into elements, types of elements, allowances and their calculations, calculation of standard time, examples of time study, pmt systems, synthetic data, various applications and examples.	14
<b>Total number of Hours</b>		<b>42</b>

**Course Outcomes:**

At the end of the course, the student will be able to:

- Understand the concept and applications of industrial engineering with a focus on productivity, work design and work study. **(L1, L2)**
- Analyse & apply the method study techniques in relation to a particular job environment. **(L3)**
- Analyse & evaluate various engineering work measurement techniques designed to establish the time for a qualified worker to carry out a specific job at a defined level of performance. **(L4)**
- Attain a grasp of the fundamental principles of experimental design, collection of data related to work study, their analysis and interpretation. **(L3, L4)**

S.No:	Text Books	Author	Publisher
1.	Motion and Time Study, Design & Measurement of Work	Barnes.R.L.	John Wiley & Sons, 1990
<b>References</b>			
1.	Introduction to Work Study	International Labor Office, Geneva	Geneva, 1991
2.	Work Study	Currie.R.M	ELBS & Pitman, London, 1977.
3.	Motion and Time Study, 5th Edition	Mundel, M.E.	Prentice Hall, Englewood Cliff, New York, 1978.



Module 2.	Introduction to transportation and transshipment problems, initial basic feasible solutions and optimality tests, introduction to assignment problems, Hungarian method.	10
Module 3.	Introduction to project management, project life cycle, network diagrams, basic scheduling (deterministic and probabilistic model), time-cost trade-off, resource allocation, project monitoring.	10
Module 4.	Job sequencing, Johnson algorithm, queueing model- Markovian distributions, single server model and applications.	10
<b>Total number of hours</b>		<b>42</b>

**Course Outcomes:**

At the end of the course, the student will be able to:

- **Analyze** a real life system with limited constraints and depict it in the form of a linear programming model (L4).
- **Obtain** the optimal solution of that model (L3).
- **Determine** the optimal solutions of Assignment and Transportation models (L5).
- **Plan, schedule and control** the project (L6).
- **Understand** different queueing situations and find the optimal solutions using models for different situations (L2).
- **Utilize** the machines in an industry in a way to minimize the idle time (L2).

S.No:	Text Books	Author	Publisher
1.	Operations Research- An Introduction	Hamdy A. Taha	Pearson Education
<b>References</b>			
1.	Operations Research	S.R. Yadav, A.K. Malik	Oxford Higher Education
2.	Introduction to operations Research	Frederick S. Hillier	Tata McGraw Hill
3.	Operations research	P.K. Gupta, D.S. Hira	S. Chand, New Delhi

<b>Course Code</b>	PEC1_ME603			
<b>Category</b>	Professional Elective Courses			
<b>Course Title</b>	Internal Combustion Engines			
<b>Scheme and Credits</b>	L	T	P	Credits
	2	1	2	3
<b>Prerequisites</b>	Basic Engineering Thermodynamics, Heat Transfer			

**Objectives:**

To present a problem oriented in depth knowledge of internal combustion engines and to address the underlying concepts, methods and application of internal combustion engines.

M.No:	Topic	No. of Hrs
Module 1.	Classification of engines according to fuels, cycle of operation and number of strokes, review of air standard cycles, deviation of actual cycles from fuel air cycles, various influencing factors.	06

Module 2.	Review of fuels for IC engines with particular reference to velocity, ignition quality and knock rating, variable compression ratio engines.	06
Module 3.	Air-fuel ratios and mixture requirements of SI engines, stoichiometric fuel air ratio, carburetor principle, types and venturi, fuel orifice sizes, charge stratification and distribution.	06
Module 4.	Fuel-air requirement in CI engines, methods of fuel oil distribution and injection, flame front and normal combustion, detonation in SI and knocking CI engines, comparative analysis, ignition systems in SI and CI engines.	06
Module 5.	Engine friction and lubrication, effect of engine variables, total engine friction, requirements of lubricants and lubricating systems.	04
Module 6	Cooling systems, heat transfer rates, heat rejected to coolant, air and water cooling systems and components, two-stroke engines, scavenging systems, supercharging, methods of supercharging with special emphasis on turbochargers, engine testing and performance.	08
<b>Total number of Hours</b>		<b>42</b>

**Course Outcomes:**

At the end of the course, the student will be able to:

- **Understand** working and performance of IC engines through thermodynamic cycles (L1).
- **Identify** the different kind of fuel metering and fuel supply systems for different types of engines (L3).
- **Understand** the theories of combustion in SI and CI engines, methods of reduction of detonation and knock. Combustion chamber types in SI and CI engines, factors influencing combustion chamber design (L4).
- **Understand** basic knowledge of supercharging, turbocharging of IC engines (L6)
- **Evaluate** methods for improving the IC engine performance (L1 & L2).
- **Understand** the latest developments in IC engines and alternate fuels (L2).
- **Identify** the necessity of lubrication & cooling systems of IC engines. Properties of lubricating oils, lubricating systems, and the basic knowledge of air- and water-cooling systems of IC engines (L5).

S.No:	Text Books	Author	Publisher
1.	Internal Combustion Engine Fundamentals	John B. Heywood	McGraw-Hill Book Company
<b>References</b>			
2.	I.C. Engines	V. Ganeshan	Tata McGraw Hill
3.	Engineering Fundamentals of I.C. Engines	W.W. Pulkrabek	Prentice Hall India
4.	Alternative Transportation Fuels	MK Gajendra Babu and K.A. Subramanian	CRC Press

<b>Course Code</b>	PEC1_ME603L			
<b>Category</b>	Professional Elective Course			
<b>Course Title</b>	Internal Combustion Engines Lab			
<b>Scheme and Credits</b>	<b>L</b>	<b>T</b>	<b>P</b>	<b>Credits</b>
	0	0	2	1
<b>Prerequisites</b>	-			

Semester-6 (Five)

**Objectives:**

To describe the performance and operating characteristics of internal combustion engines and to explain the parts and type of fuels used in IC engines and its performance analysis. To describe combustion process phenomena in IC engines.

M.No:	Topic
Module1.	To determine the full load performance of 4 stroke single cylinder spark ignition engine.
Module2.	To determine the part load performance of 4 stroke single cylinder spark ignition engine
Module3.	To determine brake mean effective pressure of 4 stroke single cylinder spark ignition engine at part load.
Module4.	Experimental Study of spark ignition engine with alternative fuels.

<b>Course Code</b>	PEC2_ME603			
<b>Category</b>	Professional Elective Courses			
<b>Course Title</b>	Automobile Engineering			
<b>Scheme and Credits</b>	<b>L</b>	<b>T</b>	<b>P</b>	<b>Credits</b>
	2	1	0	3
<b>Prerequisites</b>	Basic Engineering Thermodynamics, Mechanics, I.C. Engines			

Semester-6 (Six)

**Objectives:**

To study basics of principles, importance and features of actual automobile systems such as axle, differential, brakes, Steering, suspension, and balancing etc.

M.No:	Topic	No. of Hrs
Module1.	Introduction to automobiles- classification and basic structure, chassis construction.	02
Module2.	Transmission- clutches- requirements of clutches, dry friction clutches and types, clutch operation, clutch components and materials, function of transmission system, resistance to vehicle motion and tractive effort, manual transmission system, sliding mesh and constant mesh gear box, synchromesh gear box, transfer box, all wheel drive, introduction to automatic transmission, epicyclic gear box, freewheel unit and overdrives.	11
Module3.	Driveline- propellershafts, Hooke's joint and analysis, final drive and differential, rear axle drives and rear axle shaft support.	05
Module4.	Braking system- classification of brakes, principle and construction details of drum brakes and disc brakes, brake actuating system- mechanical, hydraulic and pneumatic, factors affecting brake performance, power brakes, anti-lock braking system.	06
Module5.	Steering system- front axle and wheel alignment, steering requirements, steering geometry, steering mechanisms, steering linkages and steering gears, power steering.	07

Module 6.	Suspension systems- need of suspension system, types of suspensions, factors influencing ride comfort, suspension spring- construction details and characteristics of leaf springs.	07
Module 7.	Wheels and tyres- types of wheels, types of tyres and their construction details, tyre materials and designation, wheel balancing, tyre rotation, tyre wear, effect of air pressure and temperature on tyre performance.	04
<b>Total number of Hours</b>		<b>42</b>

**Course Outcomes:**

At the end of the course, the student will be able to:

- **Understand** the basic fundamentals and anatomy of Automobile Engineering (L2).
- **Understand** the location and importance of each automobile parts (L2)
- **Apply** knowledge of automotive engineering & practice to pursue a successful career in the field of automotive technology (L6).
- **Understand** the functioning of the engine and its accessories, gearbox, clutch, brakes, steering, axles and wheels (L2).
- **Understand** suspension, frame, springs and other connections (L2).
- **Understand** Emissions, ignition, controls, electrical systems and ventilation (L2).

S.No:	Text Books	Author	Publisher
	Automobile Engineering, Volland II.	Dr Kripal Singh	Standard publications
	<b>References</b>		
	Automotive Mechanics	Crouse/Anglin	TMH
	Motor Vehicle.	Garrett T.K., Newton, K., & Steeds W	Butterworth-Heinemann
	Automobile Engineering	Anil Chhikara	Satya Prakashan, New Delhi

<b>Course Code</b>	<b>PEC2_ME603L</b>			
<b>Category</b>	<b>Professional Elective Course</b>			
<b>Course Title</b>	<b>Automobile Engineering Lab</b>			
<b>Scheme and Credits</b>	<b>L</b>	<b>T</b>	<b>P</b>	<b>Credits</b>
	<b>0</b>	<b>0</b>	<b>2</b>	<b>1</b>
<b>Prerequisites</b>	<b>Semester-6 (Six)</b>			

M.No:	Topic
Module 1.	Study of an automobile chassis.
Module 2.	Study of Differential Mechanism of an Automobile.
Module 3.	Study of the clutch of an Automobile.
Module 4.	Study of braking systems (Hydraulic/Air Brake).
Module 4.	Study and demonstration of different circuits of carburetors.
Module 5.	Calibration of Bourdon's tube pressure gauge.
Module 6.	Study of the assembly of car engines.
Module 7.	Air Pollution testing of $CO$ , $CO_x$ , $HC$ , $NO$ , $NO_x$ .

Course Code	PEC3_ME603			
Category	Professional Elective Courses			
Course Title	Electrical Engineering Technology			
Scheme and Credits	L	T	P	Credits
	2	1	0	3
Prerequisites	Principles of Electrical Engineering			

Semester-6 (Six)

**Objectives:**

To introduce fundamental concepts and analysis techniques in electrical engineering such as about domestic wiring, various electrical apparatus and their safety measures, basic knowledge of electrical quantities such as current, voltage, power, energy and frequency, knowledge about the basic DC and AC electric circuits and magnetic circuits, concepts of generators, motors, transformers and their applications.

M.No:	Topic	No. of Hrs
Module 1.	DC circuit analysis- loop and nodal methods of circuit analysis, superposition theorem, Thevenin's and Norton's theorems, maximum power theorem, delta-star ( $\Delta$ ) transformation;	7
Module 2.	AC circuit analysis- basic terminology and definitions, phasor and complex number representation, solutions of sinusoidally excited RLC circuits, power and energy relations in AC circuits, series and parallel AC circuits (RL, RC, RLC), power factor, concepts of active & reactive powers.	9
Module 3.	Introduction to electrical machines, AC circuits & magnetic circuits	4
Module 4.	Transformers- construction, classifications, emf equations, equivalent circuit, open and short circuit tests, losses and efficiency.	6
Module 5.	DC machines- generators and motors, classification and principle of operation, emf and torque equation, characteristics, speed control of DC motor, applications.	8
Module 6.	AC machine- AC machinery fundamentals, types, principle of operation, losses and efficiency, speed control of AC motor, applications.	8
<b>Total number of Hours</b>		<b>42</b>

**Course Outcomes:**

At the end of the course, the student will be able to:

- **Recall** basic concepts of Electrical Engineering (L1).
- **Illustrate** basics of AC circuits (L4).
- **Explain** operative principle of transformer with background of magnetic circuits (L5).
- **Classify** and compare different types of Electrical machines (L2).
- **Demonstrate** an understanding of basic concepts of transformers and their application in transmission and distribution of electric power (L2, L4).
- **Apply** the basic concepts in Electrical engineering for multi-disciplinary tasks (L4).

S.No:	Text Books	Author	Publisher
1.	Fundamentals of Electric Circuits	Charles K. Alexander, Matthew N.O. Sadiku	McGraw Hill Education
2.	Electrical Machinery Fundamentals	Chapman	McGraw Hill Education
<b>References</b>			
1.	Electric Machines	Nagrath and Kothari	McGraw Hill Education
2.	Electric Machine and Power Electronics	PC Sen	Wiley

<b>Course Code</b>	PEC3_ME603L			
<b>Category</b>	Engineering Science Course			
<b>Course Title</b>	Electrical Engineering Technology Lab			
<b>Scheme and Credits</b>	<b>L</b>	<b>T</b>	<b>P</b>	<b>Credits</b>
	0	0	2	1
<b>Semester-6 (Six)</b>				

M.No:	Topic
Module 1.	To verify Superposition principle.
Module 2.	To verify the Thevenin and Norton Theorem.
Module 3.	To verify the maximum power transfer theorem.
Module 4.	To measure power factor and a.c power in single phase circuits with different linear loads.
Module 5.	To perform polarity test on single phase transformer.
Module 6.	To perform open and short circuit tests on single phase transformer.
Module 7.	To study the constructional details of the D.C machines.
Module 8.	To study the constructional details of the Induction machine.
Module 9.	To study the construction details of synchronous machines.
Module 10.	To plot external characteristics of D.C machines.
Module 11.	To perform no load and block rotor test on an induction machine.
Module 12.	To determine the torque speed characteristics of the induction motor.

<b>Course Code</b>	PCC_ME604			
<b>Category</b>	Professional Core Course			
<b>Course Title</b>	Design of Machine Elements-I			
<b>Scheme and Credits</b>	<b>L</b>	<b>T</b>	<b>P</b>	<b>Credits</b>
	2	1	0	3
<b>Semester-6 (Six)</b>				
<b>Prerequisites</b>	Engineering Mechanics, Solid Mechanics			

**Objectives:**

This course seeks to provide an introduction to the design of machine elements commonly encountered in mechanical engineering practice through strong background in mechanics of materials based failure criteria underpinning the safety-critical design of machine components.

M.No:	Topic	No. of Hrs
Module 1.	Introduction to design, need of design, basic procedure of machine design.	02
Module 2.	Review of static theories of failure, introduction to dynamic load, stress concentration, rotating beam test and S-N curve, endurance strength and its modifying factors, design for finite and infinite life, failure criteria for fluctuating stresses (Goodman, Soderberg and Gerber).	08
Module 3.	Riveted joints and its types, failure modes of riveted joint and strength equations, welded joints and types, strength equations. eccentric loading in riveted and welded joints.	08
Module 4.	Threaded fasteners - types and design, thread forms, eccentric loading, bolt of uniform strength, bolt tightening and initial tension, design of power screws.	05
Module 5.	Design of shafts - strength and rigidity considerations, keys - types and design.	08
Module 6.	Design of knuckle joint, cotter joint, gib and cotter joint.	04



Module 7	Springs-types and materials, design of helical springs under static and dynamic load, design of leaf springs.	07
<b>Total number of Hours</b>		<b>42</b>

**Course Outcomes:**

At the end of the course, the student will be able to:

- **Understand** the origins, nature and applicability of empirical design principles, based on safety considerations (L1)
- **Understand** component behaviors subjected to loads and identify the failure criteria (L2).
- **Analyze** the stresses and strains induced in a machine element (L4).
- **Overview** of codes, standards and design guidelines for different elements (L3).
- **Understand** the concepts of principal stresses, theories of failure, stress concentration and fatigue loading (L2).
- **Appreciation** of parameter optimization and design iteration (L5)
- **Appreciation** of the relationships between component level design and overall machine system design and performance (L5)
- **Overview** of the design methodologies employed for the design of various machine components (L5).

S.No:	Text Books	Author	Publisher
1.	Design of Machine Elements	V.B. Bhandari	Tata McGraw Hill, New Delhi
	References	Author	Publisher
1.	Machine Elements in Mechanical Design	Robert L. Mott	Pearson Education
2.	Mechanical Engineering Design	Shigley, Budynas, Nisbett	McGraw Hill, New York
3.	Machine Design	Robert L. Norton	Pearson Education

<b>Course Code</b>	<b>PCC_ME605</b>			
<b>Category</b>	<b>Professional Core Course</b>			
<b>Course Title</b>	<b>Compressible Flow and Machines</b>			
<b>Scheme and Credits</b>	<b>L</b>	<b>T</b>	<b>P</b>	<b>Credits</b>
	<b>3</b>	<b>1</b>	<b>0</b>	<b>4</b>
<b>Prerequisites</b>	<b>Fluid Mechanics, Basic Engineering Thermodynamics</b>			

**Semester-6 (Six)**

**Objectives:**

This course seeks to provide an introduction to compressible flows, and understand some important features of different categories of compressible flows of ideal gas, isentropic and non-isentropic flows including flows across normal shock waves and its application to gas turbines jet and rocket propulsion, fans and compressors.

M.No:	Topic	No. of Hrs
Module 1.	Basics of compressible flow, velocity of sound, compressibility effects in fluids and Mach number, isentropic flow, stagnation conditions.	07
Module 2.	One-dimensional flow for constant area duct, one-dimensional flow with heat addition (Rayleigh flow), one-dimensional flow with friction (Fanno flows), normal shock relations, oblique shock and expansion waves.	12
Module 3.	Quasi-one-dimensional flow, isentropic flow through variable area duct (without friction), diffusers.	07

Module 4.	Gas turbine, Brayton cycle and modification, velocity triangles, stage parameters, performance characteristics, jet propulsion, thrust power and propulsive efficiency, ramjet, turbojet, turbofan and turboprop engines, rocket engines.	10
Module 5.	Centrifugal and axial fans, velocity diagrams, specific work, stage parameters, slip factor, performance characteristics.	08
Module 6.	Centrifugal and axial compressors, specific work, stage parameters, performance characteristics, reciprocating compressors.	08
<b>Total number of Hours</b>		<b>52</b>

**Course Outcomes:****At the end of the course, the student will be able to:**

- **Recognize** the basic differences between incompressible and compressible flows and be able to **derive** the governing equations for compressible flows **(L2)**.
- **Analyze** compressible flow having normal shock **(L4)**
- **Apply** governing equations to compressible flow through a constant area duct with friction and heat addition **(L3)**.
- **Analyze** one-dimensional isentropic flows, flow across a normal shock and flow with friction and heat addition **(L4)**.
- **Apply** gas dynamics principles to jet and space propulsion systems **(L3)**
- **Describe** the different thermodynamic cycles of gas turbine **(L1)**
- **Analyze** the velocity triangles for a stage of gas turbines **(L4)**
- **Understand** the performance characteristics of gas turbines **(L2)**
- **Explain** the applications of Euler's equation for centrifugal and axial compressors **(L2)**
- **Demonstrate** the specific work on  $h-s$  diagram for centrifugal/axial compressors and fans **(L3)**
- **Analyze** the velocity triangles for a stage of centrifugal/axial compressors and fans **(L4)**
- **Describe** the performance characteristics of compressors including choking, surging and stalling phenomenon.

S.No:	Text Books Recommended	Author	Publisher
1.	Modern Compressible Flow with Historical perspective	John. D Anderson	McGraw Hill
2.	Turbomachinery	Maneesh Dubey BVSSS Prasad Archana Nema	McGraw Hill Education/2019
S.No:	References		
1.	The-Dynamics-and Thermodynamics-of Compressible Fluid-Flow	Ascher H Shapiro	Ronald Press Company
2.	<i>Compressible fluid flow</i>	Micheal A Saad	Prentice Hall/1993
3.	Gasturbine theory	Cohen, Rogers and Saravanamuttoo	PHI
4.	Fundamentals of Gas Turbines	Bathie	

Course Code	PCC_ME605L				Semester- <b>6</b> (Six)
Category	Professional Core Course				
Course Title	Compressible Flow and Machines Lab				
Scheme and Credits	L	T	P	Credits	
	0	0	2	1	

M.No:	Topic
Module 1.	To study the velocity of sound in different solids and fluids.
Module 2.	To study the wave propagation at different Mach No.
Module 3.	To study isentropic flow from variable area ducts.
Module 4.	To study flow through a constant area duct with friction (Fanno Flow).
Module 5.	To study flow through a constant area duct with heat addition (Rayleigh Flow).
Module 6.	To study isothermal flow from a constant area duct.
Module 7.	To study shock waves generated in the flow field.
Module 8.	To study flow through supersonic wind tunnels.
Module 9.	To study thrust generated by jet engines.
Module 10.	To study performance of centrifugal and axial compressors.

Course Code	PSI_ME606				Semester- <b>6</b> (Six)
Course Category	Project work, Seminar and internship				
Course Title	Seminar				
Scheme and Credits	L	T	P	Credits	
	0	0	6	3	
Prerequisites	NA				

**Course Objectives:**

The seminar curriculum pedagogy is designed to understand core concepts, principles, and practices underlying effective professional communication. The course focuses on approaches for planning, creating, and transmitting technical information within a variety of technical situations found in the global employment and professional marketplace and market space. The seminar curriculum will adhere to the domains of workplace professional writing, employment communication, successful and effective presentation design (verbal, non-verbal and data visualisation) in the emerging communication scenario.

**Course Plan:**

Each student shall identify a topic of current relevance mechanical engineering branch, get approval of faculty concerned, collect sufficient literature on the topic, study it thoroughly, prepare a presentation and report and will be later on assessed before an expert committee constituted by the concerned department on the basis of:

- Quality of content presented
- Proper planning for presentation.
- Effectiveness of presentation.
- Report writing based on the literature, fundamentals of the topic, and state of art application.

**Course Outcomes:**

The objectives and learning outcomes of the seminar are:

- To ensure that students are made **aware** about the basic and core communication frameworks, tools, frameworks and typologies.
- To ensure that students are able to **enhance** their personal, professional communication skills through seminar mode teaching-learning pedagogy.
- To **understand** the individual and team/group level communication styles through experiential understanding, learning and application of emerging communication techniques.
- To **develop** problem solving and analytical skills in global-cross cultural business communication and awareness of challenges required for successful communication within and outside multinational organizations.
- To **enhance** the communication skills across variety of formal and informal networks.
- To **understand** the ethical approach for roles and responsibilities as business communicators through case discussions of technical/business dilemmas and problems
- To ensure **application** of the modern data analysis and visualisation software's for enhanced presentation/communication modules so that to incorporate the professional use of technology in communications.